Step 1 - Disassemble shipping container:
Disassemble shipping container by pulling off plastic wrap and unscrewing all screws from the protective wooden top.

Step 2 - Remove all parts of the hunting blind:
Remove all parts, walls and the roof to expose the floor of the hunting blind. Separate all items for easy assembly.
Step 3 - Assemble wall and door panels:

3a) Install the lower half back wall panel to the hunting blind floor. Slide the back wall panel over the floor cleat ensuring that the wall sits flush with the floor, it is centered and the aluminum overhang is on the outside of the bug-guard tape. Drive three (3/4”) green screws into outside bottom of wall panel ¾” up from the bottom of the aluminum to secure lower wall in place (you will add more (3/4”) green screws later). Install these 3” from each side and one in the middle. Use Caution when handling the aluminum walls as the edges can be sharp.

3b) Next, install the side walls (corner walls are attached). Slide the side and corner walls over the cleats. You will need 2 people for this step. One holding the wall while the other works to get the walls over the cleats. You will need to slightly bend out the bottom aluminum corner wall flange outwards to ensure it slides over the flange on the aluminum corner floor cover that is pre-installed. Center wall on cleats. Use caution as the aluminum flange is sharp!

3c) Use a 2” black flat head screw in pre-drilled holes to secure the top of back wall and corner wall. Do not overtighten. Repeat steps 3b and 3c for other side.

3d) Drive seven ¾” green screws evenly spaced into inside of each side wall and back wall. Use 3 green screws in each corner wall evenly spaced.

3e) Center the door wall on the floor (to make lifting door easier, lower down the window shield). Ensure the door is flush with the floor and with one person holding the door panel in place, fasten down with four (3”) pan head screws using the four pre-drilled holes in the bottom of door panel. Do not overtighten. Use 2” black flat head screws in the top pre-drilled holes to attach the door wall to the corner walls.

3f) Drive (¾”) green screws to outside of blind ¾” up from the bottom of each wall panel. Evenly space a total of 10 screws into the back wall (three are already installed from step 3a), 12 screws into the front wall, 10 screws into each side wall and 3 screws into the corner walls.
Step 4 - Installing roof core panels:
Install the two-insulated roof cores in place on top of the blind over the wall cleats. You may need to loosen outside top 2” wall screws to fit in place. Make sure to re-tighten once roof panels are fit in place. Make sure roof panel is flush on all four sides and fasten the side walls first with three 2” screws through the pre-drilled holes. Now secure the roof cap from the front with four 2” screws and finally the back with four 2” screws. Push down on the roof cores when driving the screws into the cores. “Be careful not to crush the aluminum panel by over-tightening.

Step 5 - Installing interior center 2” X 2” roof support board:
5a) Install the wooden center roof support board in the center of the ceiling fastening the 2” black flat head screws in the pre-drilled holes. Ensure that the screw connects with the roof core and draws down and that the screws do not protrude out the top of the roof core as this could puncture the aluminum roof panel when installed in step 7. 5b) Install the two (3”) flat head screws into each end of the support board through the top center pre-drilled front and back panels.

Step 6 - Installing corner molding:
6a) Caulk both sides of each corner molding with a ¼” bead of caulk (provided). There are total of 8 pcs of corner molding (4 shorter and 4 longer for the different height on corners). Mount flush to the corner with the tab in the correct position. Fasten with six (3/4”) green screws per side (total of 12 per corner piece). Start in the middle to the top and then middle to the bottom. Push in firmly to ensure corners are drawn in tight and the corner covers remain flat against the blind walls.
Step 7 - Installing aluminum roof panels:

7a) Place the two aluminum roof caps over the top of the blind. 7b) Once the metal roof panels are in place, slide the center connecting strip between the two tracks on the roof panels which will secure the two roof panels together. Be careful when pushing the connecting strip across the 2 panels so not to bend. Use two hands to work the connecting strip carefully across the panels from one end of the blind. Leave the same amount of overhang on each end of blind.

7c) Starting from the top of the roof fasten the metal roof to the walls of the blind using the (3/4") green screws. Push down on the roof cap while driving in the screws ½” up from the bottom of the roof edge. The 2 blind sides will use eight screws and the front and back will use six. Make sure all four corners have a screw in each side. Start in center and move to the outside.

7d) Bend down the overhang from the center connecting strip flush with front wall and back wall. Trim the aluminum connector so it’s even or slightly past the roof cap and fasten down with two (3/4") green screws.
Step 8 - Installing Windows (see pre-installed door window as an example):

INSTALL THE EXTERIOR SHIELD TRACKS: On each window opening side, measure over 1-7/8” at the top and bottom corners. Be sure to mark all four spots. Using the marks as a guide, position the first exterior shield track along one side of the window opening. Raise the channel about 1/8” above the top of the window. Use one (3/4”) green screw to hold the exterior track in place. Repeat step on the opposite side.

Make sure each track is aligned at the top and bottom of the window opening. Use a total of three (3/4”) green screws to fasten each track in place.

INSTALLING THE EXTERIOR SHIELD: Drop the exterior shield into place behind the exterior shield tracks. The cord hole should be on the bottom of the shield.

INSTALLING THE EXTERIOR DRIP CAP: Begin by making guide marks 1-9/16” above the gun and bow window openings. Secure the drip cap on the right side with one (3/4”) green screw. Then, make sure the drip cap is level and rests on the marks. If so, secure with another (3/4”) green screw. Use five evenly spaced (3/4”) green screws on the gun window to finish securing the drip cap. Use 3 on the bow window cap.

INSTALLING THE INTERIOR DRAW CORD CINCH LOCK: Pull the shield up and down a few times to center the cord in the window. Once you have found the center. let the shield down. Measure 15-1/2” down from the center and mark the position. Peel the tape protection off the back of the orange speed cinch and secure the top of speed cinch to your mark. Make sure you set correctly with the notch at the bottom (as shown in picture) as the tape is very aggressive and difficult to remove once adhered to wall. Secure the cinch with two (1”) washer head screws. Run the cord through the speed cinch tube. Then thread the cord through the rubber shield stop. Tie a knot at the end of the cord directly beneath the rubber stop. You may need to adjust the knot to make sure the shield is at or just below the window. Note: If the shield does not slide down smoothly with cord, from the outside of blind, lightly bend out the exterior shield tracks until shield slides smoothly.

Step 9 - INSTALLING THE INTERIOR LUAN, STRIP, TRACK AND GLASS:

Install the luan wood strip even with the side of window opening and even with the top j-channel (see pic). Use staple gun and a minimum 3/8” staple to hold in place. Slide the plastic glass tracks onto each side of glass panel firmly. Hold the glass and tracks over the window opening, making sure it is even on both sides and on top of wooden luan board strip. Using (1”) washer head screws, secure one track on the right side of the window (top and bottom). On the left side of the window, place one washer head screw in the top hole of the opposite track. Lower the glass to make sure it is level and will slide smoothly. Then fasten the remaining three (1”) washer head screws. Secure the half piece of glass track in the middle of the window of the side walls, back wall and door wall making sure it is even with the top of window opening. Secure with two 1” washer head screws. This will hold window in place when in upright position.

Step 10 - Caulking:

Caulk the top of the door drip, all the corner moldings, roof corner seams and all wall seams.